



videocolor



A68EES038X890

DATA SHEET

Color Picture Tube

108° Deflection – 68 cm (27 V) Super Flat Color Picture Tube Assembly

- Yoke and Neck Components preset for World Wide
- Super Flat–Square & Planar – A New Faceplate Shape– Much Flatter – Screen Edge Nearly Planar – Rectilinear Screen
- Dark Glass – High Contrast Faceplate
- Invar Mask – Very High Stability Shadow Mask
- Saddle – Toriodal Yoke – High Deflection Sensitivity – Low Energy
- Coty MDF Multi – Element Precision In Line Gun with Dynamic Beam Forming for Excellent Focus Uniformity and Resolution
- Standard 29 mm Neck Diameter – Proven Reliability
- Improved Convergence Performance
- Integral Scan Velocity Modulation Coils
- Internal Magnetic Shield
- Other Features:
 - Matrix Contoured – Line Screen
 - Tinted Phosphor
 - Super Arch Mask
 - Soft Arc Technology
 - Integral Mounting Lugs
- Integral Tube Components

VDC A68EES038X890 a 68 cm (27 V) 108° SF Precision In-Line Color Picture Tube features a new faceplate shape with improved geometry. The faceplate is much flatter, sagittal heights are only half that of types having the current standard face contour. The screen edge is within ± 4 millimeters being planar. Also, the screen edge is rectilinear, the edges are straight and form glass give an enhanced contrast. The COTY–MDF multi–element focus precision in–line electron gun features a dynamically focused beam for a more uniform center to edge spot size. This gun also features an expanded diameter lens with increased beam spacing. The expanded lens field encompasses all three beams. The expanded field, when combined with the fields from the individual apertures and the increased beam spacing, produce a superior lens for focus performance and less aberrations than in a standard gun. Due to the improved thermal stability of the shadow mask incorporated in the Super Flat Tube typical operating conditions can be increased, giving also higher brightness. This tube also incorporates scan velocity modulation (BSBM) coil.

Electrical Data

Heater:

Voltage 6.3 V
Current 700 mA

Focusing Method Electrostatic

Focus Lens Bipotential

Convergence Method Magnetic

Deflection Angles (approx.):

Diagonal 108 deg

Horizontal 93 deg

Vertical 76 deg

Direct Interelectrode Capacitance (approx):

Grid no. 1 to all other electrodes 11 pF

Grid no. 3 and 5 to all other electrodes 10 pF

Grid no. 5–top to all other electrodes 10 pF

Each cathode to all other electrodes 6.5 pF

All cathodes to all other electrodes 14 pF

Capacitance Between Anode and External Conductive Coating
(including metal hardware):

Minimum value	2500	pF
Resistance Between Metal Hardware and External Conductive Coating	50 min.	MΩ
Magnetic Shield	Internal	

Optical Data

Faceplate:

Light transmittance at center (approx.)	36 %
Screen:	
Matrix	Black Opaque Material
Type	Negative Guard Band
Phosphor, rare-earth sulfide (blue & green)	Type X(1)
Type	Selectively Absorbent
Persistence	Medium Short
Array	Vertical Line Trios
Spacing between corresponding points on line trios at center (approx.)	0.75 mm

Mechanical Data

Tube Dimensions:

Overall length	445.25 ± 6.4 mm
Reference line to center of face	290.63 ± 4.8 mm
Neck length	154.62 mm
O.D. at tension band:	
Diagonal	728.50 mm max
Horizontal	605.96 mm max
Vertical	479.87 mm max
Minimum screen dimensions (projected):	
Diagonal	676.00 mm
Horizontal	540.80 mm
Vertical	405.60 mm
Area	2193 sq cm
Bulb Funnel Designation	EIA No. J720
Bulb Panel Designation	EIA No. F723
Anode Bulb Contact Designation	EIA No. J1-21
Base and Pin Connection Designation (2)	EIA No. B10-301
Pin Position Alignment Space Separating Pins 9 & 10 Aligns	Approx. with Anode Bulb Contact
Operating Position, Preferred	Anode Bulb Contact on Top
Weight (approx.)	28.5 kg

Implosion Protection

Type	Shrink-fit rimband
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Maximum and Minimum Ratings, Absolute-Maximum Values

ABSOLUTE – MAX RATINGS ARE SPECIFIED FOR RELIABILITY AND PERFORMANCE PURPOSES. X–RADIATION CHARACTERISTICS SHOULD ALSO BE TAKEN INTO CONSIDERATION IN THE APPLICATION OF THIS TUBE TYPE

Unless otherwise specified, voltage values are positive with respect to grid no. 1.

Anode Voltage	33.0 max.	kV
Anode Current Long – Term Average:	1500 max.	μA
Grid-No. 3&5-bottom (focusing electrode) Voltage(2)	12 max.	kV
Grid-No. 5–top (dynamic focusing electrode) Vol.	12 max.	kV
Grid-No. 3&5-bottom to Grid no. 5–top (differential voltage)	2 max.	kV
Peak Grid-Nos. 2 & 4 Voltage	1850 max.	V
Cathode Voltage:		
Positive bias value	400 max.	V
Positive operating cutoff value	200 max.	V
Negative bias value	0 max.	V
Negative peak value	2 max.	V
Heater Voltage: (3)		
AC (rms) or DC value	6.9 max.	V
	5.7 min.	V
Peak Pulse Value	50 max.	V
Surge value, during 15-second warm-up period (rms)	9.5 max.	V

Heater-Cathode Voltage:

Heater negative with respect to cathode:

During equipment warm-up period not exceeding 15 seconds	450 max.	V
After equipment warm-up period:		
DC component value	200 max.	V
Peak value	300 max.	V

Heater positive with respect to cathode:

DC component value	100 max.	V
Peak value	200 max.	V

Limiting Circuit Values:

Grid N. 3 circuit resistance	RG3 70 MΩ max.
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Typical Design Values (4) (for anode voltage of 31.0 kV)

Unless otherwise specified, voltage values are positive with respect to grid no. 1.

Grid-Nos. 3 & 5-bottom (focusing electrode) Voltage.	28 to 32% of Anode Voltage
Grid-No. 5-top (dynamic focusing electrode) Voltage(5).	28 to 32% of Anode Voltage
	+1200 V of Dynamic Voltage
Horizontal modulation	800V
Vertical modulation	300V

Grid-Nos. 2 & 4 Voltage for Visual Extinction of Undelected

Focused Spot See CUTOFF DESIGN CHART in Fig.4

At cathode voltage of 190 V 320 to 680 V

Maximum Ratio of Cathode Cutoff Voltages, Highest Gun to Lowest Gun
(with grid no. 2 of gun having highest cathode voltage adjusted
to give 150 V spot cutoff) 1.15

Heater Voltage (3) 6.3 V

Grid-Nos. 3 & 5-bottom Current (6) ± 2 μA

Grid-No. 5-top Current (6) ± 2 μA

Grid-Nos. 2 & 4 Current ± 2 μA

Grid-No. 1 Current ± 2 μA

To Produce White Light of 9300 K + 27 M.P.C.D.

CIE Coordinates:

X	0.281
Y	0.311

Percentage of total anode current

supplied by each beam (average):

Red	41 %
Blue	31 %
Green	28 %

Ratio of cathode currents:

Red/blue:

Minimum	1.00
Typical	1.25
Maximum	1.50

Red/green:

Minimum	0.75
Typical	1.00
Maximum	1.25

Blue/green:

Minimum	0.60
Typical	0.80
Maximum	1.00

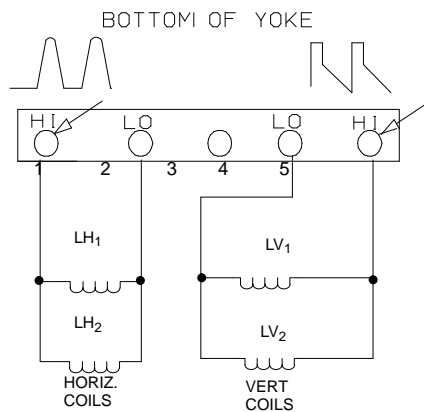
Raster Centering Displacement

Measured at Center of Screen: (7)

Horizontal	0.0 ± 5.0 mm
Vertical	0.0 ± 5.0 mm

Deflection Yoke Data (At 31.0 KV)

Yoke Type	68V1ULB/P4
L _H	0.96 ± 5% mH
R _H	1.13 ± 10% Ω
I _H p-p	6.45 A
L _V	19.00 ± 10% mH
R _V	7.50 ± 10% Ω
I _V p-p	1.60 A
Pincushion(8)	E/W 10 % max N/S 0 ± 1%
L _{BSVM}	7.0 μH



**Fig. 1 – Connection Diagram for Yoke
(As viewed from rear of yoke)**

- 1 The X phosphor designation in the WTDS is equivalent to P22 in the EIA type designation system.
- 2 For mating socket considerations, see Note 1 under **Notes for Dimensional Outline**.
- 3 For maximum tube life, the heater supply voltage should be regulated to minimize heater voltage changes due to the variations in line voltage, beam current, and other parameters. The design center value of the heater voltage should be the **Typical Design Value**; however, in some applications it may be desirable to operate at a voltage slightly below this value. Cost considerations may suggest that the heater voltage be obtained from unregulated voltage varies with beam current, the circuit parameters should be selected so that the design center value of the heater voltage is equal to the **Typical Design Value** when the beam current is one-half of the **Long Term Average Anode Current** as shown in the tabulated data. The **Absolute Maximum and Minimum Ratings** should not be exceeded when including all variations.
- 4 The best tube performances are obtained under suggested operational conditions.
- 5 Instantaneous value at the center of the screen, measured at Pin 2 of the base. Dynamic focus voltage, if AC coupled, will depress the instantaneous focus voltage at the center of the screen below the applied DC value. The receiver focus range must be capable of compensating for this depressed voltage level.
- 6 A high source impedance in the focus circuit can result in a change in the focus voltage with a change in the grid no. 3 leakage current.
- 7 The design-center values are the values obtained when the tube is operated in an earth's magnetic field having a 380 mG vertical component and 240 mG horizontal component. When moving the CRT from the Northern Hemisphere the design center value changes by approx 0.3mm per every 100 mG vertical field variation.
- 8 Typical values measured at a distance of 5 times picture height.
- 9 Measurements at 10 cm from the glass.

X – Radiation Characteristics ⁹

Operating within the absolute maximum rating, these color picture tubes do not emit X-Radiation above 0.1 mR/h, satisfying the international accepted dosage rate of 0.5 mR/h (at 5 cm from the cabinet) and the new German regulation. (1 μ Sv/h at 10 cm from the glass)

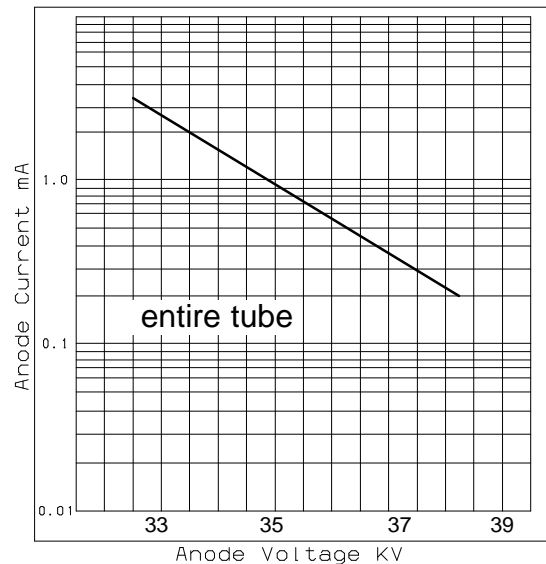
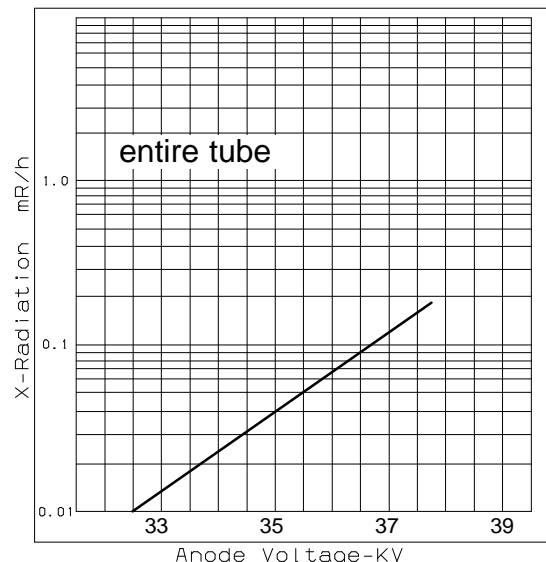


Fig. 2 – 0.1 mR/h Isoexposure-Rate Limit Curves



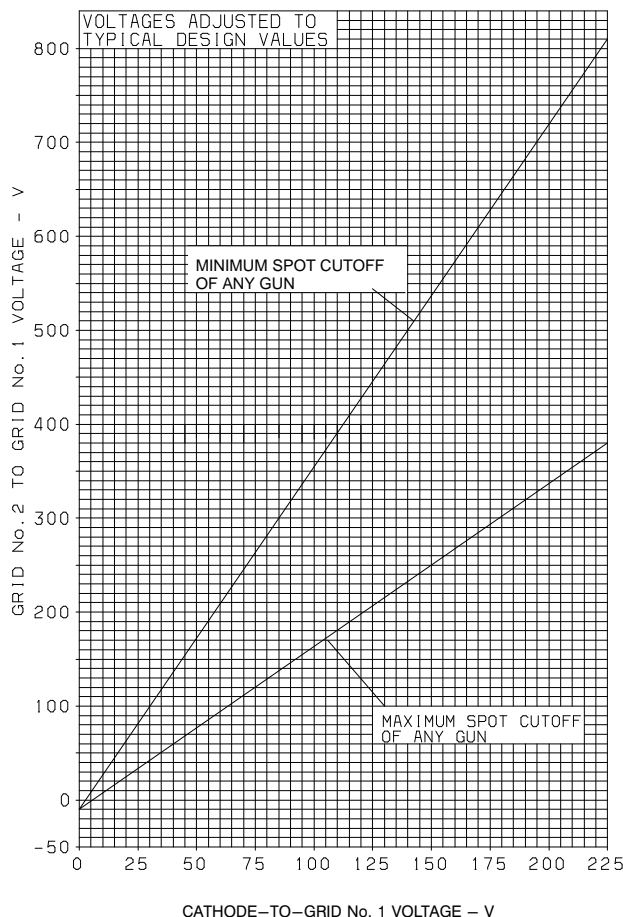
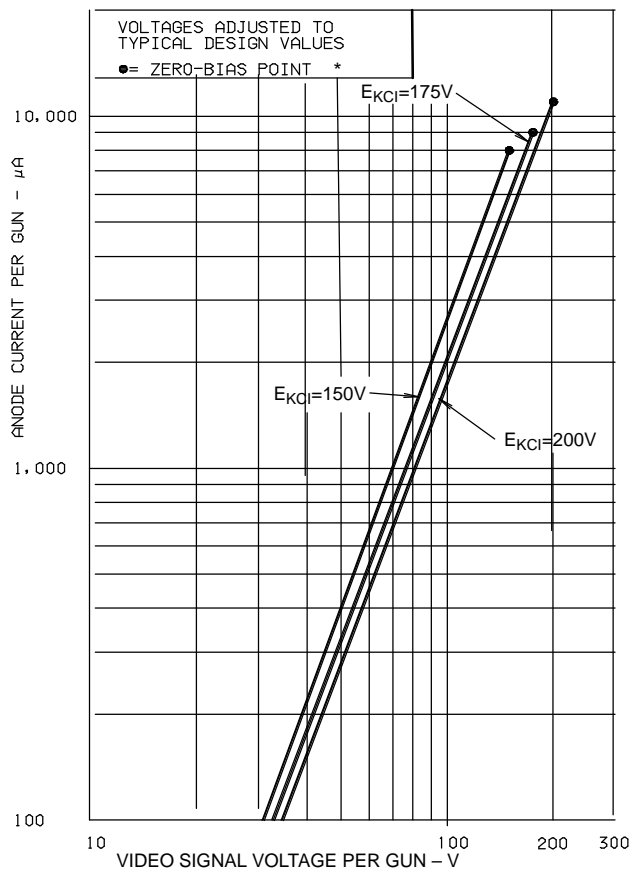


Fig. 4 - Cutoff Design Chart

Set - up procedure

Restore vertical scan and select a cross-hatch dot pattern. Dynamic focus modulation waveforms must be applied. Adjust the video drives to produce a total peak white anode current of 6 mA. The background must be black. Adjust the G3-G5 Bottom (Pin 1) focus control for sharpest vertical lines (best-defined edges) at the screen sides. Adjust the G5-Top (Pin 2) focus control for sharpest horizontal lines at the screen center. Repeat until no further improvement is obtained.



*Under normal operating conditions, the cathode voltages should not go within 10 volts relative to the grid-no. 1.

Fig. 5 - Typical Drive Characteristics, Cathode-Drive Service

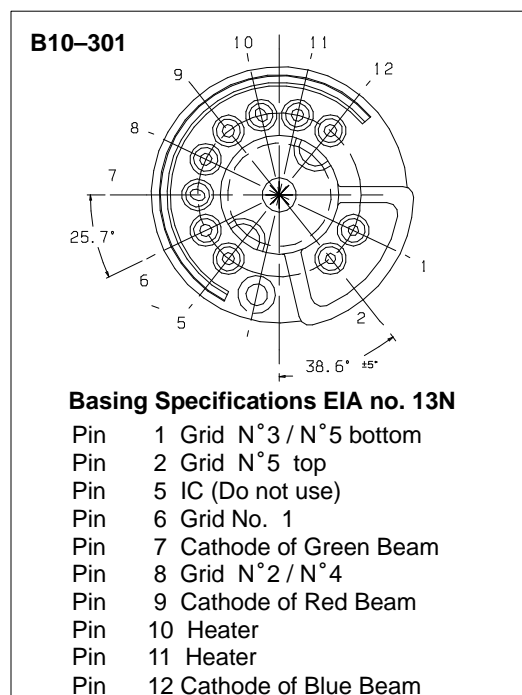
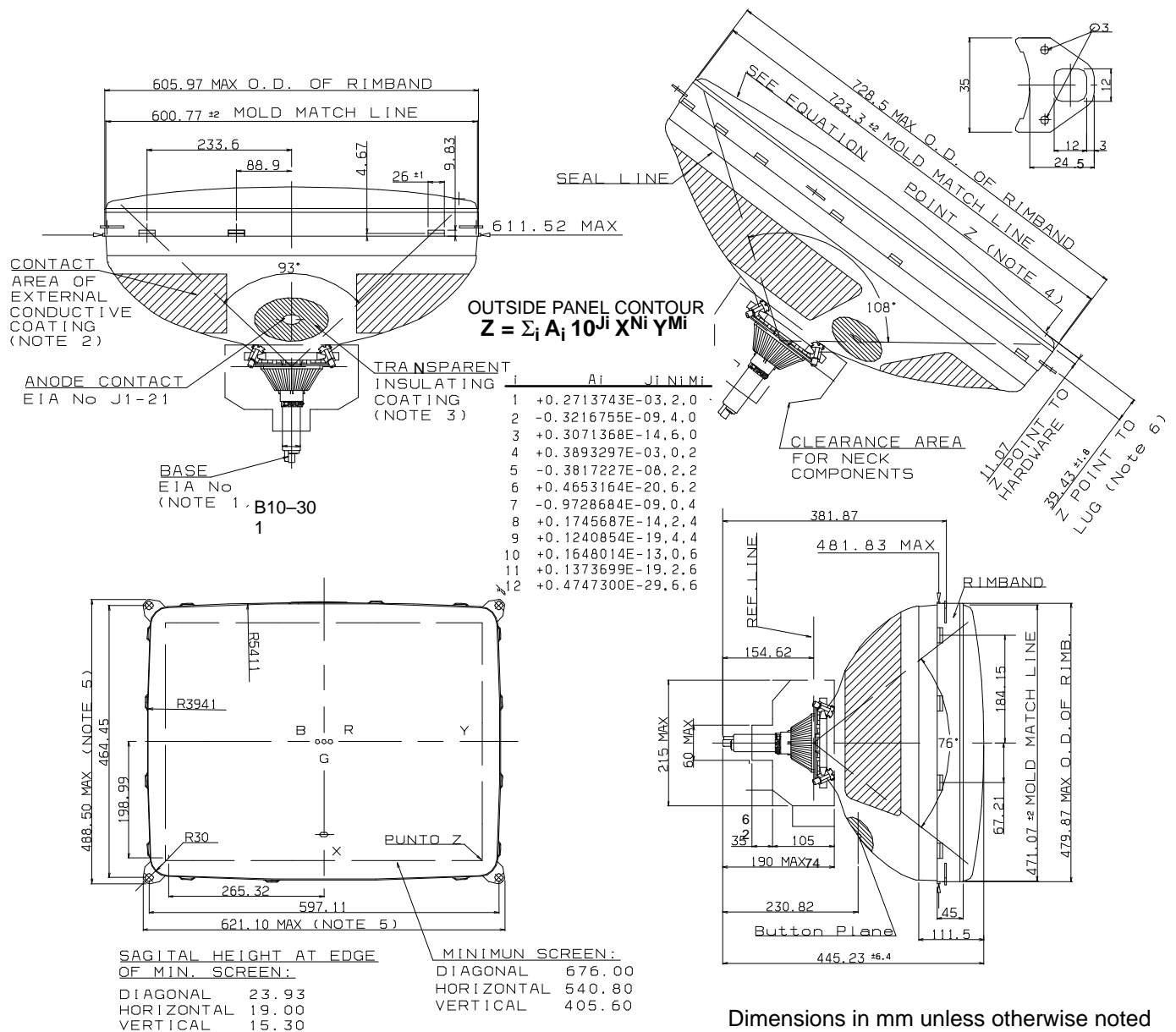


Fig. 6 - Pin Connections and Rear view of Base



Dimensions in mm unless otherwise noted

Notes for dimensional outline

- Note 1 – Socket for the base should not be rigidly mounted: it should have flexible leads and be allowed to move freely.
- Note 2 – The drawing shows the size and location of the contact area of the external conductive coating. The actual area of this coating will be greater than that of the contact area so as to provide the required capacitance. External conductive coating must be connected to chassis with multiple contacts.
- Note 3 – To clean the faceplate, wipe only with soft, dry, lintless cloth.

- Note 4 – "X", "Y", "Z" reference points are located on the outside surface of the faceplate at the intersection of the minimum published screen with the minor, major, and diagonal axes, respectively.
- Note 5 – The tolerance of the mounting lug holes will accommodate mounting screws up to 9.5 mm in diameter when the screws are positioned on the hole centers.
- Note 6 – One of four brackets may deviate 1.5 mm max. from the plane of the other three.
- Note 7 – To facilitate cabinet design full size drawings and mechanical sample tubes are available on request.

Convergence and purity

The yoke and other neck components are preassembled on the tube and factory preset for optimum performance.

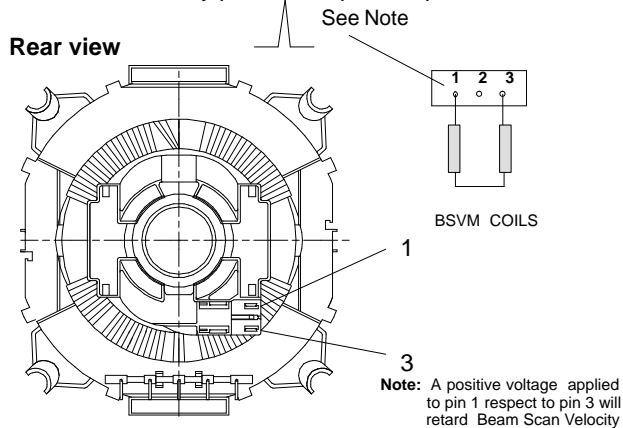
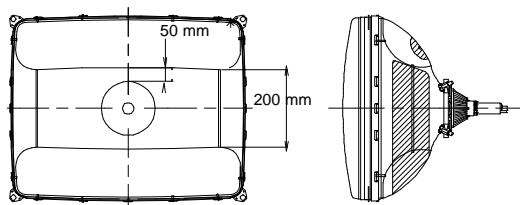


Fig. 7 - Neck Component Detail

Degaussing Coils

Two different degaussing-coil arrangements can be incorporated in the TV receiver, top and bottom coils or twisted loop. Slots and bosses are provided in the rimband of the tube to facilitate mounting the degaussing coil(s) to the funnel.

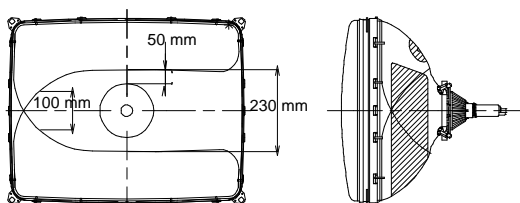
Two-Coil, Top and Bottom System— The two coils should be symmetrically placed on the tube funnel as shown in figure 8



COIL CIRCUMFERENCE = 1550 mm Approx.

Fig. 8

Twisted-Loop System—The twisted-loop coil should be placed on the tube funnel as shown in figure 9 to produce the same degaussing effect as the two coils system.



COIL CIRCUMFERENCE = 3300 mm Approx

Fig. 9

Degaussing Circuit

A recommended degaussing circuit as shown in figure 10 uses a conventional dual PTC device. For proper degaussing, a minimum value of 1400 peak to peak ampere turns is required. It is essential that the degaussing current reduces in a gradual manner to a quiescent level not exceeding 1.0 peak to peak ampere turns. For optimum performance the degaussing coils should always be connected to a very low source impedance at the horizontal frequency. If the circuit used does not have an inherent low impedance at the horizontal frequency, the degaussing coils should be shunted with a suitable capacitor. If the addition of a short across the coils increases the horizontal frequency current in the degaussing coils by more 20%, the inherent source impedance offered by the PTC and associated circuitry is indicated to be too high to provide satisfactory performance. Therefore a capacitor should be added across the degaussing coil to satisfy this requirement.

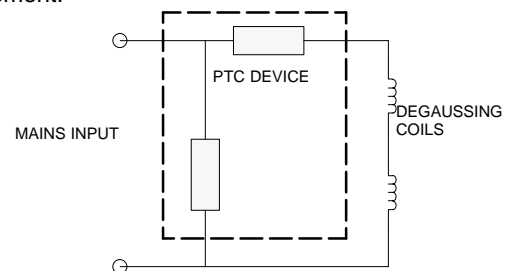


Fig. 10 - Typical Degaussing Circuit

Degaussing Procedures

After installation of the picture tube into the receiver cabinet on the production line, the complete receiver should be externally degaussed by a minimum degaussing field of 20 gauss. During the external degaussing, the receiver should be in an "off" condition or in an "on" condition with the vertical scan removed and the mains input to the internal degaussing circuit disconnected. In this latter case, the internal degaussing circuit must be reconnected after the external degaussing process is completed. The external degaussing procedure should be followed by the receiver's internal degaussing in the normal manner.

High Voltage Discharge Protection

High internal resistance in the picture tube has significantly reduced the peak energy during a high-voltage discharge. In spite of these significant gains, high-voltage discharge is still capable of initiating ionized paths both internal and external to the tube that can couple high-energy lower-voltage sources to the picture tube and associated circuit elements. These high-energy sources can cause varying degrees of picture tube and circuit damage. With any color picture tube, product reliability is obtained by the use of spark gaps with proper grounding, series isolation resistors, and good printed circuit board layouts. Spark gaps to ground shall be connected to all socket contacts. The ground points for the G3 focus electrode spark gap and the low-voltage spark gaps should be connected with a heavy non-inductive strap to a good grounding contact on the picture tube external coating. The focus electrode spark gap should be designed to breakdown at a minimum DC value of 1.5 times the maximum design voltage of G3 control.

The low-voltage spark gaps should be designed for a DC breakdown voltage of 1.5 KV to 3.0 KV. The high-voltage circuit chassis ground point should be connected to the low-voltage spark gap ground at the picture tube socket. It is not recommended that any other connections be made between the picture tube external coating and the grounds of the main chassis or the spark gaps. This will minimize circulating currents in the chassis during high-voltage discharge. Isolation resistors should be used in series with each grid and cathode lead. The resistance values should be as high as possible without degrading circuit performance (see **figure 11**). These resistors should be capable of withstanding an application of 12 KV for the low-voltage circuits and 20 KV for the focus circuit

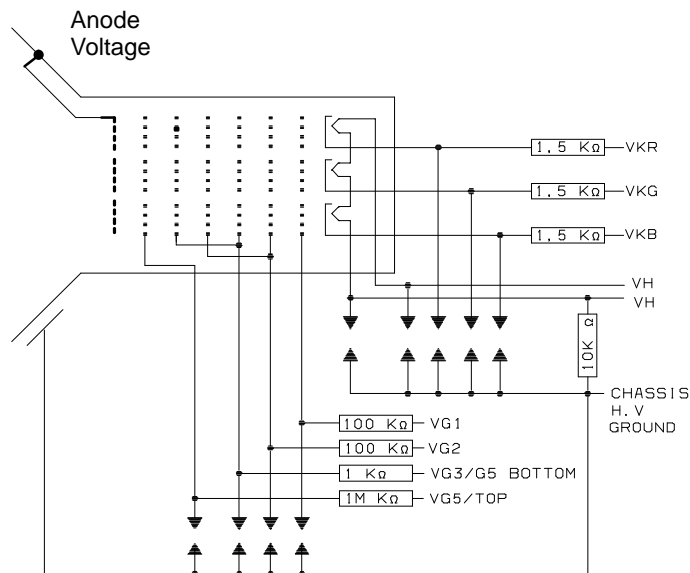


Fig. 11 –Picture Tube Connections Showing Spark-Gaps Recommendations and Typical Isolation-Resistor Values .

without arcing over, arcing through the body, or changing in resistance significantly during repeated applications of these voltages. Most half-watt carbon composition resistors are suitable for the low-voltage circuits and most 1-watt carbon composition resistors are suitable for the focus circuit. The use of these resistors reduces the possibility of circulating currents in the chassis and excessive current in the picture tube elements.

Spark gaps should be connected to both heater socket contacts. These spark gaps should have the same characteristics as the other low-voltage spark gaps. When the heater voltage is supplied from an isolated source, such as the horizontal deflection circuit or some other high-frequency pulse source, a capacitor may be required between one side of the heater and ground to eliminate undesirable interference on the picture tube screen. The capacitance value should be kept as small as possible. The resistance between the heater circuit and any power source should be a minimum of 10 kΩ.

WARNING

X – Radiation

These color picture tubes do not emit x-radiation above the dosage rate of 0.1 mR/h if it is operated within the Absolute Maximum Ratings.

Implosion Protection

These picture tubes employ integral implosion protection and must be replaced with tubes of the same type number or a recommended replacement to assure continued safety.

Shock Hazard

The high voltage at which the tubes are operated may be very dangerous. Design of the TV receiver should include safeguards to prevent the user from coming in contact with the high voltage. Extreme care should be taken in the servicing or adjustment of any high voltage circuit.

Caution must be exercised during the replacement or servicing of the picture tube since a residual electrical charge may be contained on the high voltage capacitor formed by the external and internal conductive coatings of the picture tube funnel. To remove any undesirable residual high-voltage charge from the picture tube, "bleed-off" the charge by shorting the anode contact button, located in the funnel of the picture tube, to the external conductive coating before handling the tube. Discharging the high voltage to isolated metal parts such as cabinets and the control brackets may produce a shock hazard. Contact to the external conductive coating should be made by multiple fingers to prevent possible damage to the tube from localized overheating due to poor contact.

Mounting

Integral mounting lugs are provided to facilitate mounting the A68EES038X890 in the receiver. If the integral mounting system is accessible in the receiver it is recommended that it be connected to the receiver chassis through one of the mounting lugs. If the chassis is not at earth potential the connection should be made through a current limiting resistor (1M Ω).

The color receiver mounting system should incorporate sufficient cushioning so that under normal conditions of shipment or handling an impact force of more than 35 g is never applied to the picture tube in x,y, directions and 30 g in z direction.

Tube Handling

Picture tubes should be kept in the shipping box or similar protective container until just prior to installation. Wear heavy protective clothing, including gloves and safety goggles with side shields, in areas containing unpacked and unprotected tubes to prevent possible injury from flying glass in the event a tube breaks. Handle the picture tube with extreme care. Do not strike, scratch or subject the tube to more than moderate pressure. Particular care should be taken to prevent damage to the seal area. The picture tube assembly should never be handled by the neck, yoke or other components.

General

It is the sole responsibility of the manufacturer of television receivers and other equipment utilizing this color picture tube assembly to provide protective circuitry and design in the event of failure or this color picture tube assembly.

The equipment manufacturer should provide a warning label in an appropriate position on the equipment to advise the serviceman of all safety precautions.